Part Number: Ash 00016-32043-01, Bisque 0016-32043-04, Dk Charcoal 00016-32043-11 Accessory Code: EA1

Kit Con	tents	Southeast Toyota Distri		
	em # Quantity Reqd. Description			
1	1	Center console Assembly		
2	1	Remote Control		
3	1	Cable 2291		
4	1	Cable 2292		
5	1	Metal Wire Puller		
6	1	Owner's Manual		
7	2	IR Headphones		
8	6	AAA Batteries		
9	1	Control Box		
10	1	Hardware Bag		
11	1	Fm Antenna		
12	1	Power Cord #9		

Color Applicability/Trim Level Or Scressory Vehicle Trim Color Bisque X Dk Charcoal X Ash X

Hardware Bag Contents

Item #	Quantity Reqd.	Description	
1	1	Blue T-Tap	
2	1	Red T-Tap	
3	2	10" Wire Ties	
4	12	6" Wire Ties	
5	1	4" x 8" Foam Tape	
6	1	Wire Tie Base	

Conflicts

Not applicable with XLE mod	lel (sliding armrest)

Recommended Tools

Safety Tools	
Seat/Floor Covers	Blankets

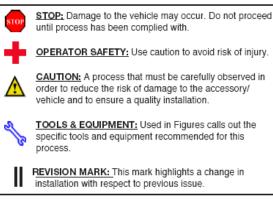
Installation Tools			
Pliers	10mm Socket		
Nylon Removal Tool	Wire Cutters		
#2 Phillips Screwdriver	Drill		
Special Tools			
Air Saw			
Special Chemicals			
alcohol water 50/50 mix			

Recommended Sequence of Application

Item #	Accessory	
1		
2		
3		
		13.4.1

*Mandatory

Legend



SPECIAL NOTE: Installation Sequences

After **TMS** and **Safety** mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

****Template located at end of instructions**

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SPECIAL NOTE:

Installation Sequences

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A. Pre-installation Precaution

1. Use Seat and Floor Protectors to avoid damage to surfaces.

2. If the vehicle is equipped with an Anti-theft radio, the radio code must be written down prior to disconnecting the battery cable. The code must be re-entered when the negative battery cable is reinstalled. Disconnecting the battery may cause certain vehicle settings to be lost. Manufacture's recommendations for the battery removal should be followed. Disconnecting the battery is recommended.

B. Battery disconnect

1. Move seats forward.



2. Remove the NEGATIVE (-) battery terminal

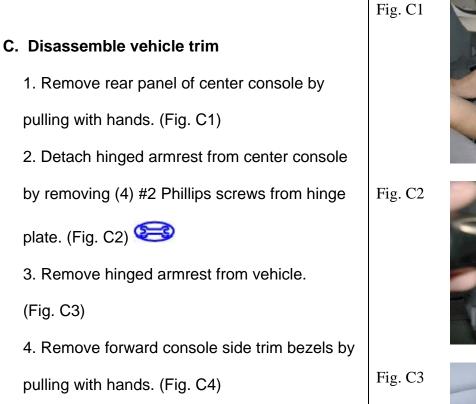
using a 10mm socket before starting any

disassembly. (Fig. B2)

Fig B2



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5. Open storage container door. (Fig. C5)







Fig. C4



Fig. C5



6. Unscrew shifter knob and remove from vehicle. (Fig. C6)

7. Detach center console trim from console by lifting rear edge first and moving forward by

hand. (Fig. C7)

8. Disconnect connector E35 from center console trim and remove trim from vehicle.

(Fig. C8)

9. Remove (2) Phillips head screws located at

front of center console. (Fig. C9) 😂

10. Remove (2) 10mm bolts located in center

console storage area with a 10mm socket/

ratchet. (Fig. C10) 😂

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Fig. C6

Fig. C7

Fig. C8









Fig. C10



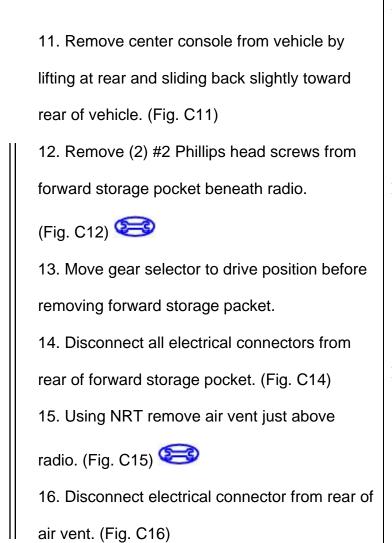


Fig. C11



Fig. C12



Fig. C14







Fig. C16



Fig. C17

17. Using a 10mm socket/ ratchet remove (4)bolts retaining radio and HVAC controls.(Fig. C17) ^{COS}

18. Partially remove radio and HVAC controls and disconnect all electrical connectors from rear. (Fig. C18)

D. Armrest disassembly

1. Remove (6) #2 Phillips screws from

underside of armrest and retain for future use.

(Fig. D1) 🥯

2. Remove (2) #2 Phillips screws from armrest

latch. (Retain latch and screws for future use.)

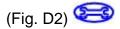


Fig. D2

Fig. D1









3. Insert Nylon Removal Tool (NRT) at front edge of armrest prying bottom from top. Use hands to detach remaining clips towards rear edge. Retain armrest inner liner of console lid

for future use. (Fig. D3a-b) 4. Remove (4) #2 Phillips screws to remove hinge from upper armrest. Retain hinge and

screws for future use. (Fig. D4)

E. Reassemble DVD armrest

- 1. Apply hinge to DVD system by screwing (4)
- #2 Phillips screws into locations at each side of
- DVD player. (Fig. E1)
- 2. Use template to locate cut out position on
- armrest inner liner. Use marker to mark cutout

location. (Template located at end of

instructions) (Fig. E2)



Fig. D3b

Fig. D3a



Fig. D4





Fig. E2

Fig. E1



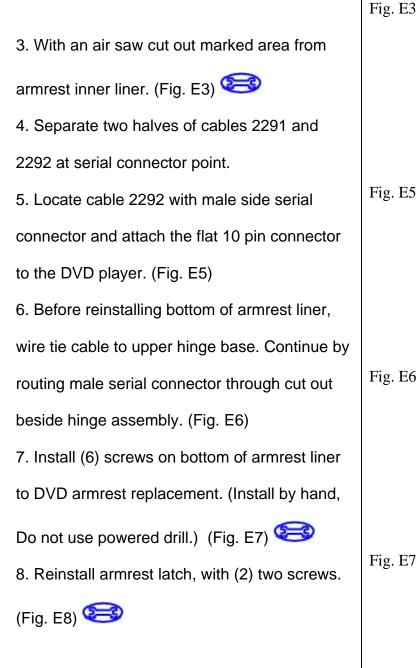








Fig. E7



Fig. E8



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Fig. F1



Fig. F2



F. Prepare center console

1. Align template with mark on center console.

Use marker to trace area for cut out location.

(Template located at end of instructions)

(Fig. F1)

2. Use an air saw to remove the traced out

area. (Fig. F2) 😂

G. Install power wiring

1. Use pliers to attach appropriate T-taps to corresponding wires of radio connector harness as charted below.

(Fig. G1)			
Vehicle	Connector	PIN #	
8 speaker w/nav	F9	11	
o speaker willav	F9	20	

	ГЭ	20		blue
8 speaker without/nav	F26	11	gray (+)	red
	F26	20	brown (-)	blue
6 speaker	F6	3	gray (+)	red
0 Speaker	F6	7	brown (-)	blue
hybrid w/nav	F9	11	gray (+)	red
nybhu w/hav	F9	20	brown (-)	blue
hybrid without/nav	F26	11	gray (+)	red
	F26	20	brown (-)	blue





F6

F9,F26

Fig. G1



Color-Wire T-TAP

red

blue

gray (+)

brown (

Fig. G3





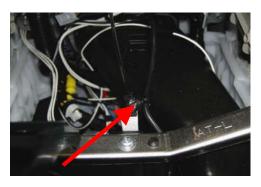
Fig. G5



Fig. G6



Fig. G7



2. Connect all wires to control box including antenna, cable #9 and cable 2291.

3. Connect red wire from cable #9 to positive
lead on vehicle connector and black wire from
cable #9 to negative lead on vehicle connecter.
Fig. G4
(Use Chart Above in section G1) (Fig. G3)

4. Wrap control box with foam tape. (Fig. G4)

5. Wire tie control box to shifter base with (1)wire tie. (With or with out rear air duct.)(Fig. G5)

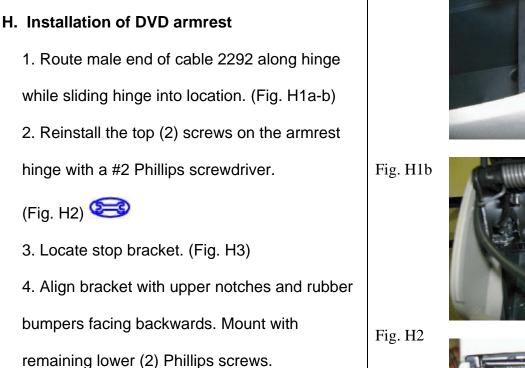
6. Route power cord #9 along passenger side of center console. (Fig. G6)

7. Secure power cord #9 just below forward storage pocket. Ensure power harness is tied away from all sharp and moving objects.

(Fig. G7)

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(Fig. H4) 🧐







Fig. H3

Fig. H1a



Fig. H4



Fig. H5

Fig. H6

Fig. H8

Fig. H9









5. With armrest in up position, pull excess wire through. (Fig. H5)

6. Route excess cable to outside edge of center console. On the color matched surface, apply a wire tie base on the inner driver's side approximately 2" below and to the rear of the cable exit. Attach cable. (Fig. H6)

7. Cycle armrest lid to ensure proper travel and movement.

8. Move center console back into factory
position, while routing cable 2292 under center
console below storage area with connector
ending up near control box. (Fig. H8)
9. Connect cable 2292 to cable 2291.Ensure
cable is not pinched between console and floor.
(Fig. H9)

10. Bundle excess cable together and wire tie away from all moving parts.

I. Reassemble trim/ battery

1. Reassemble trim components and battery by

reversing sections B and C. Torque battery to

36 inch. Lbs

2. Check all previously disconnected factory connectors and accessories to make sure they are all connected and operational.

J. Complete installation

1. Install 2 AAA batteries in the remote.

2. Install 2 AAA batteries in each headphone headset.

3. After testing system, store owners manual in glove box. Store remote, headphones and remote/headphone storage straps in rear of center console.

4. Finished view of hinge area should look like this when complete. (Fig. J4)

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Fig. J4



Monitor should power on, start up screen

Audio should be heard through vehicle

Audio fro player should be heard through

should appear on screen.

DVD should begin playing

Functional Verification Check:

Turn Vehicle ignition to ON, depress power button on monitor.

Insert DVD into drive, press play

Listen with wireless headphones

Select Sound Around button on remote to turn on the FM transmitter. Turn on vehicle radio and set to station displayed on monitor

Trouble Shooting

IR Sensor Inoperative

- (1) Verify that the batteries in the remote are fresh.
- (2) Verify that the remote sensor eye is not obstructed.
- (3) Aim toward sensor, near top of monitor being controlled or the lower remote sensor eye next to the a/v input jacks.

Look For:

headphones

vehicle speakers.

(4) Select on the remote control "DVD A" to control the armrest console



No Picture

- (1) Verify that the correct video input mode is used on the monitor.
- (2) Verify that the video cable is plugged into the jack securely (if the a/v inputs are being used)

No Sound

- (1) Verify that the correct audio input mode is used on the monitor.
- (2) Verify that the audio cable is plugged into jack securely (if the a/v inputs are being used).

VEHICLE FUNCTION CHECK

AFTER ALL PANELS, COVERS, AND COMPONENTS HAVE BEEN REINSTALLED, THAT WERE REMOVED, TEST THOROUGHLY, ALL MECHANICAL AND ELECTRICAL COMPONENTS DISCONNECTED AND OR REMOVED FROM THE VEHICLE DURING THE INSTALLATION OF THIS ACCESSORY.

SCHEMATIC DIAGRAM

